33 Green Lane, Lofthouse, Wakefield,
West Yorkshire, WF3 3QJ
Tel: 01924 871246 Fax: 01924 871866
Email: sales@foreverpromotions.com
Web: www.foreverpromotions.com

# Forever Variofilm

## User Instructions

## Data Sheet

**Packaging:**

**Sheets:**

**A3 (420mm X 297mm)** **A4 (297mm X 210mm)**

## Printer Settings

* **Mirror Image**
* **Normal paper stock should be selected**

## Transfer-Press Settings

| | Automatic Press | Manual Press |
|---|---|---|
| Pressure | High 5 - 6 PSI | High |
| Temperature | 180 °C | 180 °C |
| Time | 35 Seconds | 35 Seconds |

## Transfer Process

1) Remove the silicone backing sheet.
2) Place image onto substrate sticky side facing up.
3) Cover the substrate with a sheet of silicone.
4) Cover with the rubber heat mat.
5) Press for 35 seconds.
6) The jigsaw should be allowed to cool completely before removing the film.

## Tip

* If white lines appear on jigsaw when removing the film then substrate hasn't been allowed to cool long enough.

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