

Forever Mugs User Instructions

Data Sheet




Packaging: **Forever Multitrans**

Sheets: A3 (420mm X 297mm) A4 (297mm X 210mm)

Printer Settings

- * **Mirror Image**
- * **Heavy paper stock should be selected**

Transfer-Press Settings

	<u>Automatic Press</u>	<u>Manual Press</u>
	Pressure	High 5 - 6 PSI
	Temperature	180 °C
	Time	55 - 75 Seconds

Transfer Process

- 1) **Place the print on the mug and fix with heat resistant tape.**
- 2) **Place the Clamp Around the mug, close it tight and place on the mug press.**
- 3) **Push the start button to heat the mug according to correct media settings.**
- 4) **Reduce the level from 5 – 2 and push the start button again.**
- 5) **Remove the Clamp.**
- 6) **Let the mug cool down then peel off the Multitrans.**
- 7) **Place the mug (**without clamp**) on the mug press again to fix the toner.**

Media Settings

* Mug	Transferring Times = 55/6 & 55/2 seconds	Fixing Times = 55/6 Seconds
* Mighty Mug	Transferring Times = 70/2 & 70/2 seconds	Fixing Times = 70/6 Seconds
* Thermo Mug	Transferring Times = 185/3 seconds	Fixing Times = 60/6 Seconds
* Beerstein	Transferring Times = 75/6 & 75/2 seconds	Fixing Times = 75/6 Seconds