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Forever Magnets
User Instructions

Data Sheet

Packaging: **Forever Multitrans**

Sheets:

A3 (420mm X 297mm) **A4 (297mm X 210mm)**

Printer Settings

* **Mirror Image**
* **Heavy paper stock should be selected**

Transfer-Press Settings

	Automatic Press	Manual Press
Pressure	High 5 - 6 PSI	High
Temperature	180 °C	180 °C
Time	55 - 75 Seconds	55 - 75 Seconds

Transfer Process

1) Place the print on the mug and fix with heat resistant tape.
2) Place the Clamp Around the mug, close it tight and place on the mug press.
3) Push the start button to heat the mug according to correct media settings.
4) Reduce the level from 5 – 2 and push the start button again.
5) Remove the Clamp.
6) Let the mug cool down then peel off the Multitrans.
7) Place the mug (without clamp) on the mug press again to fix the toner.

Media Settings

* Mug	Transferring Times = 55/6 & 55/2 seconds	Fixing Times = 55/6 Seconds
* Mighty Mug	Transferring Times =70/2 & 70/2 seconds	Fixing Times = 70/6 Seconds
* Thermo Mug	Transferring Times = 185/3 seconds	Fixing Times = 60/6 Seconds
* Beerstein	Transferring Times = 75/6 & 75/2 seconds	Fixing Times = 75/6 Seconds

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