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# Forever Dark

## User Instructions

## Data Sheet

**Packaging:**

**Sheets:** A3 (420mm X 297mm) A4 (297mm X 210mm)

**Rolls:** 610 X 30.5m

## Printer Settings

* **Do Not Mirror Image**
* **Heavy paper stock should be selected**

## Transfer-Press Settings

| | Automatic Press | Manual Press |
|---|---|---|
| Pressure | High 5 - 6 PSI | High |
| Temperature | 200 °C | 200 °C |
| Time | 60 Seconds | 60 Seconds |

## Transfer Process

1) Pre - press the garment to remove any moisture.
2) Cut the image as required.
3) Tear a corner and peel off the backing sheet.
4) Place the garment onto the press and put the image, face up, onto the garment.
5) Place a sheet of silicone paper on top of the transfer together with 5 sheets of normal copier paper which need to be pre pressed for 3-4 seconds to remove any moisture.
6) Allow the garment to cool then remove the silicone paper.

## Washing Instructions

* Wash inside out up-to 40 °C
* Do Not Iron over image, Dry clean or Tumble dry.
* Use standard washing powders Do Not use bleach or softener.

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